| | | | | | | | | | | | | | Temp C | Gas power | | | | Fan position | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Preheat | 20 minutes… | | | | Drum turning, Artisan ON, reading temperatures | | | | | | | | | 0.75 - 1 kPa | | | | | |
| | fan very low | | | | | | | | | | | | 190-220 | | | | | 1 | |
| Charge phase | | | | | | Start Artisan and drop beans. | | | | | | | 190-220 | 1.5 - 2 kPa | | | | | |
| | | | | | Aim for turn-around time of about 1,5 minute. | | | | | | | | 100 | | | | | 1 | |
| Drying phase | | | | | | | | | | | | | | upto 3.75 kPa | | | | | |
| | Right after drop: up gas 3,75 kPa or more - depending on bean! | | | | | | | | | | | | 150-160 | | | | | 1 | |
| Ramp phase | | | | | Try reach 1st Crack at about 8,5 minutes. | | | | | | | | 160-190 | upto 3.75 kPa | | | | | |
| | | | | | | | | | | | | | | | | | | 1 | |
| FC phase | | | | | | | | | | | | | 200 | upto 3.75 kPa | | | | | |
| | Fan high enough for chaff removal. | | | | | | | | | | | | | | | | | 2 | |
| Ramp to SC | | | | | | | | | Light | 205 | City | 220 | | upto 3.75 kPa | | | | | |
| | fan 2 | | | | | | | Light-Medium | | 215 | Espresso | 230 | | | | | | 2 | |
| Dump phase | For espresso, till 1st cracks of SC | | | | | Drop into empty bean tray | | | | | | | | gas off ! | | | | | |
| | | | | | | Cooling fan 100% & stir beans | | | | | | | | | | | | 0 | |
| | | | | | | | | | | | | | | | | | | | |
| Timing goals, in minutes | | | | | | | | | | | | | | | | | | | |
| | Turn around | | Drying phase | | | | | | FC | | | | SC | | | | | | |
| less than… | | 1,5 | | 4,5 | | | | | 8,5 | | | | 11 - 12 | | | | | | |
| | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | |